

### Consumable Recycling Programs For Customers



- Toner Cartridge Return Program
- Toner Container Recycling/Collection Program

### Canon's Overview on the Environment



Living and Working Together into the Future

We at Canon are guided by the philosophy of *Kyosei* –living and working together for the common good. As a world-class leader in imaging technologies, we consider it our responsibility to protect and preserve valuable environmental resources. Canon seeks to be a truly excellent global corporation. For our customers, we offer the best products possible. Simultaneously, we strive to improve our relationships with local communities and to increase our respect for the environment as we contribute to the prosperity of the world and the happiness of its people.

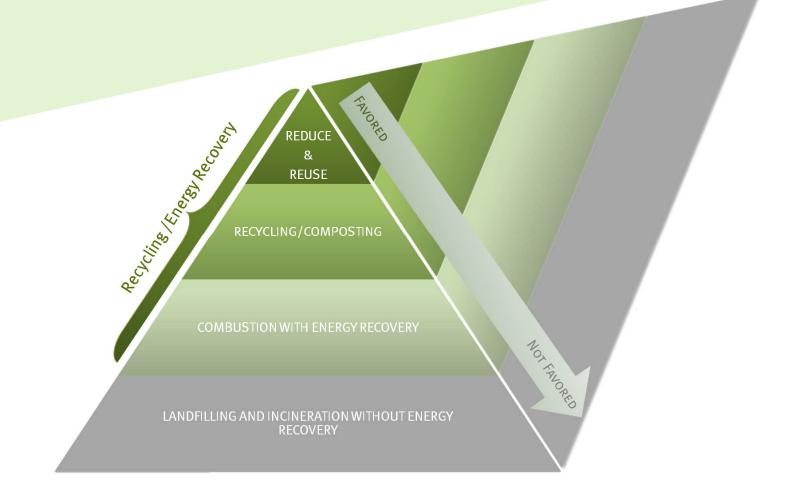
Our company's commitment and contribution to the environment and to the world community are an integral part of Canon's management structure, product design, manufacturing, and corporate culture. This commitment has inspired many special corporate programs at both the global and regional level.

At Canon, we believe in living and working together into the future. We're committed to bringing you advanced technologies that run your business while respecting the global environment. For additional information on these programs please contact your Local Authorized Dealer.

 To learn more about other Canon environmental and community initiatives please visit:
 KYOSEI

 http://www.usa.canon.com/cusa/about\_canon/community\_environment
 Living and working together for the common good.

### Solid Waste Management Hierarchy



The above Solid Waste Management Hierarchy pyramid explains the favored ways of addressing solid waste. At the top of the pyramid (tier one) is the reuse of an item, which helps reduce the amount of waste consumed. The second tier is recycling/composting. According to the United States Environmental Protection Agency, "Recycling prevents the emission of many greenhouse gases and water pollutants, saves energy, supplies valuable raw materials to industry, creates jobs, stimulates the development of greener technologies, conserves resources for our children's future, and reduces the need for new landfills and combustors." Waste that cannot be reused or recycled can be combusted for energy recovery (tier three). Landfills or incineration without energy recovery (tier four) is found at the bottom of the pyramid and is not favored.

As you read this brochure, you will learn about Canon's Consumables Return/Collection Programs\* and how they compare to the Solid Waste Management Hierarchy shown above.

For information on how Canon's Large Format Ink Cartridge Collection Program is contributing to the goal of zero landfill waste please visit:

https://www.usa.canon.com/internet/portal/us/home/products/groups/supplies-inkcollection

<sup>\*</sup>Canon's Consumables Return/Collection programs are for the acceptable listed (within the brochure) GENUINE cartridges/containers only. The acceptable product must follow the appropriate process.

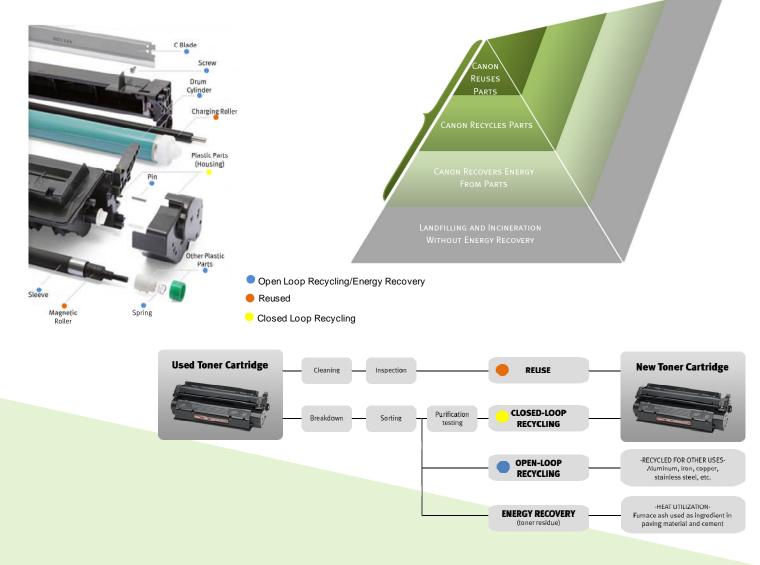
# RECYCLING PROGRAM

(For All-In-One and Multiple Components Toner Cartridges)

Canon explores methods to minimize the environmental burden of its products throughout their life -cycle and to promote research and development, which contribute to environmental assurance. In 1990, Canon introduced a cartridge recycling program for all-in-one laser beam printer toner cartridges (better known as the Clean Earth Campaign). The goal of this program is to achieve zero landfill waste by reusing parts, recycling materials and employing energy recovery. Canon was the first company to collect used all-in-one toner cartridges. With the cooperation of our customers, Canon has collected more than 378,000 tons around the world.

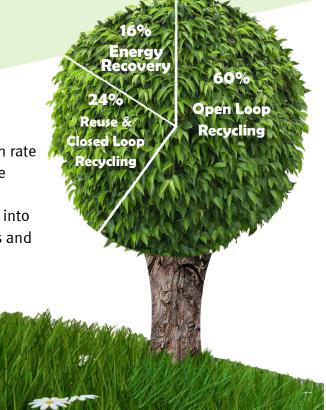
### Where Does the Toner Cartridge Return Program Stand on the Solid Waste Hierarchy?

Let the breaking down and sorting begin! Canon cartridges are broken down, sorted and either reused, recycled or put through the energy recovery process. Absolutely no landfill waste is generated from the Canon Toner Cartridge.



### **Recycling and Recovery**

Canon assumes responsibility for recycling and recovering a high rate of the toner cartridges collected. What makes this possible is the craftsmanship that is premised from the design stage on the cartridges' recyclability. Consideration for the environment goes into every aspect of design, beginning with the selection of materials and continuing through manufacturing and processing of the used cartridge.



### Shipping Labels\*

Shipping labels for the Toner Cartridge Recycling Program can be downloaded on the Canon U.S.A. Website. To help conserve resources and reduce energy during transportation, Canon asks its customers to return more than one cartridge per shipping label. This can be done by retaining several cartridges with boxes, then using the Multiple or Bulk Cartridge Return options. To download a shipping label or if you would like to request a free eight cartridge collection box, please visit: <u>http://</u>www.usa.canon.com/tonercartridge\_recycling or call: 1-800-OK-Canon.

\* Pre-paid labels can only be used in the Contiguous United States. They are not valid in Alaska, Guam, Hawaii, or Puerto Rico.

#### Acceptable Cartridges/Drums for the Toner Cartridge Return Program

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CRG-101 Cartridge	CRG-102 Drum	CRG-103 Cartridge	CRG-104 Cartridge	CRG-105 Cartridge
CRG-106 Cartridge	CRG-107 Cartridge	CRG-108 Cartridge	CRG-110 Cartridge	CRG-110 II Cartridge
CRG-111 Cartridge	CRG-112 Cartridge	CRG-115 Cartridge	CRG-116 Cartridge	CRG-117 Cartridge
CRG-118 Cartridge	CRG-119 Cartridge	CRG-119 II Cartridge	CRG-120 Cartridge	CRG-125 Cartridge
CRG-125 Cartridge	CRG-P Cartridge	A30 Cartridge	E20 Cartridge	E40 Cartridge
EP-22 Cartridge	EP-25 Cartridge	EP-32 Cartridge	EP-52 Cartridge	EP-62 Cartridge
EP-72 Cartridge	EP-82 Cartridge/Drum	EP-83 Cartridge/Drum	EP-85 Cartridge	EP-86 Cartridge
EP-87 Cartridge	EP-A Cartridge	EP-E Cartridge	EP-H Cartridge/Drum	EP-L Cartridge
EP-P Cartridge	EP-S Cartridge	EP-W Cartridge	F100 Cartridge	FX-1 Cartridge
FX-2 Cartridge	FX-3 Cartridge	FX-4 Cartridge	FX-5 Cartridge	FX-6 Cartridge
FX-7 Cartridge	FX-8 Cartridge	FX-11 Cartridge	GPR-1 Cartridge	GPR-7 Cartridge
GPR-28 Cartridge	GPR-29 Cartridge	GPR-40 Cartridge	GPR-41 Cartridge	GPR-44 Cartridge
GPR-45 Cartridge	L50 Cartridge	MP Cartridge 10	MP Cartridge 20	MP Cartridge 30
MP Cartridge 40	PC Cartridge	S35 Cartridge	X25 Cartridge	



### TONER CONTAINER COLLECTION PROGRAM

(For Plastic Toner & Waste Toner Containers)

To contribute to the goal of zero landfill waste, Canon dealers and customers can send their Canon toner containers and waste toner containers to the Canon recycling facility in Kentucky. Unlike Canon's all-inone cartridges, these containers are made mainly of plastic material making local recycling and local energy recovery possible. Canon toner particles and plastic toner containers contain no hazardous materials and are therefore acceptable at local recycling and local energy recovery facilities. When local recycling is utilized, environmental impacts associated with the transportation of containers are reduced. In the case that local recycling isn't an option, Canon has created alternative options for dealers and customers.

### Canon's Recommended Option—Recycle Locally

Think Globally, Act Locally

### **Canon's Toner Container Recycling Center**

When Canon plastic toner containers cannot be recycled locally or sent to a local energy recovery facility, Canon asks that dealers and customers ship them to the address below at their expense. Once received by our facility, Canon assumes the responsibility and cost for recycling to keep Canon toner containers from going into landfills.



### So what happens at the Canon Toner Container Recycling Center?

Start

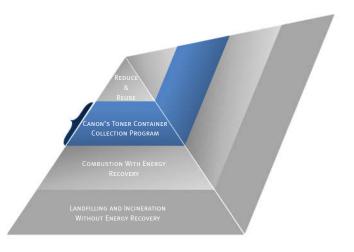
Canon Toner Containers are sent to Canon's Toner Container Recycling Cent<u>er</u>

Toner Containers are processed to generate clean, plastic flakes. Flakes are further processed to reach final stage of 99.5%+ pure plastic pellets.

Pellets are then used for compounding and injection moulding.

### End

### Where does the Toner Container Recycling Program stand on the Solid Waste Hierarchy?



#### Acceptable Containers for the Toner Container Collection Program

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C120 Toner	C330D Toner	CLC 1100 Series Toner	CLC 5000/3900 Toner	CLC 700/800 Toner	CRG-102 Toner	GP200 Toner	GPR-2 Toner
GPR-4 Toner	GPR-5 Toner	GPR-6 Toner	GPR-8 Toner	GPR-9 Toner	GPR-10 Toner	GPR-11 Toner	GPR-12 Toner
GPR-13 Toner	GPR-15 Toner	GPR-16 Toner	GPR-17 Toner	GPR-18 Toner	GPR-19 Toner	GPR-20 Toner	GPR-21 Toner
GPR-22 Toner	GPR-23 Toner	GPR-24 Toner	GPR-26 Toner	GPR-27 Toner	GPR-30 Toner	GPR-31 Toner	GPR-32 Toner
GPR-33 Toner	GPR-34 Toner	GPR-35 Toner	GPR-36 Toner	GPR-37 Toner	GPR-38 Toner	GPR-39 Toner	GPR-42 Toner
GPR-43 Toner	GPR-48 Toner	GPR-51 Toner	GPR-53 Toner	GPR-53L Toner	GPR-54 Toner	GPR-55 Toner	GPR-55L Toner
GPR-56 Toner	GPR-57	IPQ-1 Toner	IPQ-2 Toner	IPQ-3 Toner	IPQ-4 Toner	NP1010/1020 Toner	NP6/7/8000 Toner
NPG-1 Toner	NPG-7	NPG-10	NPG-11 Toner	NPG-12 Toner	NPG-13A Toner	NPG-14 Toner	T01 Toner
T02 Toner	Canon Waste Toner Containers	Canon varioPRINT DP Toner	Océ varioPRINT DP Toner				

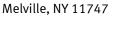


## Reduce, Reuse, Recycle



1-800-OK-CANON www.usa.canon.com

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